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K:\9137W Renfrew Twp Horton\A\Storyland Pit Operplan 2of5 February2024.dwg

A. General

- 1. This site plan is prepared under the Aggregate Resources Act (ARA) for a Class A licence for a pit below the ground water table and follows the Aggregate Resources of Ontario: Site Plan Standards August 2020.
- 2. Area Calculations:
- Licence Area: 65.6 hectares (162 acres) Limit of Excavation: 55.9 hectares (138 acres)
- 3. The maximum number of tonnes of aggregate to be removed from this site is 1,000,000 tonnes in any calendar year
- 4. An office/scale house, scale and processing plant will be located on the site as shown on the Sequence of Operations drawing on page 2 of 5. Any required lighting around the office, scale house, processing plant or other areas of the pit shall be directed away from the adjacent woodland and wetland to the extent practical to avoid unnecessary wildlife disturbance.
- 5. The elevation of the on-site groundwater table ranges from 165 masl in the western portion of the site to 160 masl in the eastern portion of the site The existing water table elevations are shown on each cross section on page 5 of 5.
- 6. Setbacks will be as shown and labelled on the Sequence of Operations Diagram (page 2 of 5) and on the Existing Features Plan (page 1 of 5).
- 7. Agricultural production may continue in areas not under extraction.
- 8. Source Water Protection: The site is not located in a Source Water Protection Area.
- B. Hours of Operation
- 1. Operation of the pit may take place on a 24 hour basis.
- C. Site Access and Fencing
- 1. The existing field accesses may be utilized for monitoring, setback maintenance and agricultural access. The accesses shall be gated, kept closed during hours of non-operation and shall be maintained throughout the life of the licence. Aggregate trucks shall not be permitted to access the site at these locations.
- 2. The site shall be accessed through the operational entrance/exit which will be opposite to Chapeski Lane and it will be gated
- 3. The majority of the site is currently fenced. Portions of the south licence boundary within the existing woodlot will not be fenced (see Note M 'Variations from Control and Operation Standards'). Where there is no fencing, 1.2m marker posts will be installed that are visible from one to the other.
- 4. Heavy duty sediment fencing shall be installed at the edge of the wetland prior to the construction of Acoustic Barrier 5. The silt fence will be installed during the Blanding Turtle's overwintering season prior to the commencement of earthworks for Acoustic Barrier 5 (November 1 to March 30). The heavy duty sediment fence will be removed once the construction of Acoustic Barrier 5 is complete. Permanent Blanding's Turtle Habitat Fencing will be installed at the edge of the 30 m wide wetland setback. The fencing will be installed at the outset of Phase 1 of the pit operation. The installation shall be completed during the Blanding's Turtle overwintering season (November 1 to March 30). See Note L 'Natural Environment' for additional details.

D. Drainage

1. Drainage of undisturbed areas will continue and be in the directions shown on the Existing Features drawing on page 1 of 5.

E. Site Preparation

- 1. Prior to site preparation, a Spills Contingency Plan shall be developed to address any potential spills from equipment on-site [O.Reg 244/ 97 Section 0.12 (3) 2].
- 2. Prior to development of the pit, all setbacks from natural heritage features shall be clearly marked under the direction of a qualified ecologist
- 3. Timber resources will be salvaged for use as saw logs, fence posts and fuel wood where appropriate Non-merchantable timber, stumps and brush may be used in for aquatic habitat enhancement or mulched for use in progressive rehabilitation. Excess material not required for uses mentioned above will be burned (with applicable permits).
- 4. Topsoil and overburden shall be stripped and stored separately in accordance with the Sequence of Operations diagram.
- 5. Excess topsoil and overburden not required for immediate use in the construction of acoustic berms or rehabilitation, may be temporarily stockpiled inside the licensed area. Topsoil and overburden stockpiles shall be located within the limit of excavation and remain a minimum of 30 metres from the licence boundary and 90 metres from a property with residential use.
- 6. Temporary topsoil and overburden stockpiles which remain for more than one year shall have their slopes vegetated to control erosion. Seeding shall not be required if these stockpiles have vegetated naturally in the first year.

F. Berms and Screening

- 1. Berms shall be constructed as specified in the locations shown on the Sequence of Operations (see also 'Phasing of Acoustic Berms' Detail on page 2 of 5). The heights shown are the minimum required for acoustic berms.
- 2. Berm side slopes shall not exceed 1.5:1 on the interior (extraction) side and 2:1 on the exterior side facing a public road. Berms that are not adjacent to a public road shall have side slopes not exceeding 1:5:1. See 'Typical Berm Detail' on page 2 of 5.
- 3. Berms shall not be located within three (3.0) metres of the licence boundary.
- 4. All proposed berms will be constructed in accordance with the 'Typical Berm Detail' on page 2 of 5 and will be vegetated and maintained to control erosion using a low maintenance grass/legume seed mixture (e.g. MTO Seed Mix) composed of Creeping red Fescue, Perennial Ryegrass, Kentucky Bluegrass and White Clover. Temporary erosion control will be implemented as required.
- 5. Berms shall be maintained (vegetated to prevent erosion) throughout the operational life of the pit.
- 6. Optional storage berms may fill in gaps between acoustic berms where applicable. 7. Existing vegetation within the setbacks shall be maintained except where noise attenuation berms are required or to accommodate truck entrance. Prior to pit operations, a tree screen consisting of coniferous saplings shall be planted between houses on Ruttan Road and the pit as shown conceptually on the Sequence of Operations (page 2 of 5).
- 8. Berms that encroach within the limit of extraction shall be removed, and the underlying aggregate may be extracted, as part of final extraction/rehabilitation of the site.

G. Extraction Sequence

- 1. The operational plan depicts a schematic operations sequence for this property. Phases do not represent any specific or equal time period. The direction of extraction will be in accordance with the Sequence of Operations diagram shown on page 2 of 5. All extraction, processing and transportation equipment operating within these Phases shall comply with the restrictions identified in Note L 'Noise'. 2. Excluding the Phase containing the processing plant, the maximum disturbed area on this site shall
- not exceed 50% of the site. 3. See Phase Diagrams on page 2 of 5 for details.

H. Extraction Details

- 1. The maximum depth of extraction is as shown as spot elevations and extraction will occur in up to 2 lifts (maximum lift height of 14m) through the five phases as shown on the Sequence of Operations Diagram on page 2 of 5 and in accordance with the Ministry of Labour requirements. The proposed pit floor will be located at an elevation of 149-152 masl or 10 m to 14 m below the existing ground surface.
- 2. Aggregate stockpiles will be located on the pit floor (interim elevations) and will move throughout the life of the operations of the pit. Stockpiles will not be located within 30m of the Licensed boundary.
- 3. Internal haul road locations will vary as extraction progresses and will be located on the above water table (interim) pit floor.

I. Equipment and Processing

- 1. The equipment used on site for aggregate operations and may include: Wash Plant, Extraction Loaders or Excavators, Dragline, Cutter Suction Dredge and Trucks.
- 2. The wash plant including associated activities (e.g. source pond, silt pond etc.) is planned to be located in Phase 1 subject to detailed design and applicable Permit to Take Water.

- J. Fuel Storage
- K. Scrap and Recycling
- 2. Recycling activities:
- b. Recyclable asphalt materials will not be stockpiled within: 30m of any water body or man-made pond; or
- d. Removal of recycled aggregate is to be ongoing.
- permitted.
- operations must cease.

L. Report Recommendations

- A. Noise Barriers and Berms following development of a noise sensitive use.
- minimum height of Barrier 5 shall be increased to 7 m.
- Lift face or existing terrain;
- Concrete or brick walls; Commercial noise barriers;
- Shipping containers or buildings B. Wash Plant
- (24-hour) and shall comply with the following: . The wash plant is to be located on the pit floor at a maximum elevation of 165.5 mASL in locations shown in Figure 2 in the report.
- C. Loaders and Excavators following:
- D. Trucks
- and shall comply with the following: Brakes).
- E. Portable Construction Equipment
- F. New Process
- mitigation measures shall be required:
- AND one of the following two options when extracting in Phase 4:

4. Natural Environment: "Storyland Road Aggregate Development Natural Environment Report & Environmental Impact Statement" November 2022; Addendum #1 September 2023 (Source: McKinley Environmental Solutions)

A. Tree Protection Mitigation Measures: i. Soil compaction, vegetation damage, intrusion of construction equipment and other potential impacts on the root systems of trees adjacent to the edge of the development area will be avoided by restricting grading, placement of fill, excavation, and other site alteration activities to the development area. This will be achieved by providing construction fencing or another form of suitable boundary definition to clearly mark the boundaries between the edge of the development area and the retained features. The boundaries between the development area and the retained features will be marked during each phase of tree clearing and operation.

- Do not attach any signs, notices, or posters to any retained tree;

1. Fuel or associated products may be stored on site. See Sequence of Operations drawing on page 2 of 5. The licensee or permittee shall ensure that fuel storage tanks are installed and maintained in accordance with the Technical Standards and Safety Act, 2000 [O.Reg 244/ 97 Section 0.12 (3) 1].

1. Temporary scrap storage will be located within the processing plant area. Scrap will only include materials derived from the operation of the pit such as scrap metal or lumber, discarded machinery and equipment. Scrap will not be located within 30m of any body of water or within 30m of the boundary of the site. All scrap will be removed on an ongoing basis. The property will be kept in an orderly condition.

a. Recycling of concrete and asphalt will be permitted on this site.

• 2 m of the surface of the established water table.

c. Any rebar and other structural metal must be removed from the recycled material during processing and placed in a designated scrap pile on site which will be removed on an on-going basis.

e. Once the aggregate on site has been depleted there will be no further importation of recyclable materials

f. Once final rehabilitation has been completed and approved in accordance with the site plan, all recycling

g. shall not interfere with the operational phases of the site or rehabilitation of the site.

1. Noise: "Acoustic Assessment for the Proposed Storyland Pit Township of Horton, County of Renfrew, Ontario" January 2024 and February 2024 (Source: Freefield Ltd.)

. Noise barriers and berms are to be provided as per Table 7 and Figure 13, 14 and 15 in the report. ii. Noise barriers shielding receptors on vacant lots zoned for potential noise sensitive use are only required

iii. Noise shielding portable equipment shall be progressively established to shield line of site from equipment operation to the identified receptors. If development of a noise sensitive use occurs on POR 23, the

iv. Noise barriers and berms are to be solid, having no gaps, and are to have a surface density of no less than 20 kg/m2. Examples of suitable barriers or berms are as follow:

Earth, gravel or aggregate berms or stockpiles;

The operation of the wash plant and associated diesel generator may take place on a twenty-four-hour basis

ii. Noise barriers are to be provided as per Table7 and Figure14 and 15 in the report or as specified in the ECA. iii. The maximum outdoor sound power of the generator, if used to provide power to the wash plant, must not exceed the levels given in Table 2 in the report. To achieve these ratings the generator will likely need to be fitted with an exhaust silencer that meets the minimum insertion loss requirements listed in Table 8 in the report. The silencer is to be located inside the enclosures or as close as possible to the location where the exhaust exits the enclosures with the duct material between the silencer and the generator constructed of 16-gauge weather resistant metal. The silencers shall have a high transmission loss casing.

iv. Item iii. above does not apply if hydro is used to provide power to the plant

The operation of the loaders may take place on a twenty-four-hour basis (24-hour) and shall comply with the

During the daytime period (07:00 to 19:00): A maximum of three loaders or excavators may be in operation concurrently with a maximum of two loaders or excavators in operation at the extraction face except when operating within 285m of POR 20, a maximum of two loaders or excavators may be in operation concurrently with a maximum of one loader or excavator in operation at the extraction face

ii. During the evening and nighttime period (19:00 to 07:00): A maximum of two loaders or excavators may be in operation concurrently with a maximum of one loader or excavator in operation at the extraction face. However, extraction within 285 m of POR 20 shall not occur during the evening and nighttime period.

The loading and shipping of product using highway trucks may take place on a twenty-four-hour basis (24-hour)

. When operating on-site, highway trucks shall not exceed 20 km/h and shall not use compression braking (Jake

. Portable construction equipment used for site preparation (e.g. land clearing and construction of berms) and rehabilitation shall comply with MECP Publication NPC-115, Construction Equipment, August 1978. (This publication gives noise standards to be met by construction equipment in Ontario.) Site preparation and rehabilitation activities shall take place only during daytime hours (07:00 - 19:00).

i. If a new process is introduced to the site, then this process shall be assessed by a qualified acoustical consultant prior to commissioning. Noise mitigation measures shall be reviewed, and altered, if necessary, to ensure that MECP sound level limits are met at all points of reception. G. If a house is constructed at 152 Storyland Road within 150m of the pit (POR 23), the following additional

i. Barrier WP2 would need to be extended in length to connect to Barrier WP3 when operating the Washplant in Phase 1 to Phase 4. No gaps between barriers.

ii. Barrier WP5 would need to be extended in length to connect to Barrier WP6 (no gaps) and increased to 9 m high when operating the Washplant in Phase 5.

iii. Barrier 5 required prior to commencement of extraction in Phase 4 (currently only required when extracting east of Line AA in Phase 4, however, very little difference).

iv. Option 1: Barrier 4 and Barrier 5 to be increased to 9 m high at the western boundary of Phase 4. Height of Barrier 4 along southern boundary may remain at 7 m as previously recommended, OR

v. Option 2: Extraction above water of Phase 4 limited to one (1) loader or one (1) excavator during the daytime period (07:00 – 19:00) with no extraction during the evening and nighttime period (19:00 – 07:00). Extraction below water by dredge permitted and to comply with AAR (no changes).

ii. Staff will be provided with the following instructions when clearing trees and vegetation:

• Mark the edge of the tree clearing area to ensure only designated trees are removed. Protect the Critical Root Zone (CRZ) of retained trees, where the CRZ is established as being 10 cm from the trunk of a tree for every centimetre of trunk diameter at breast height (dbh). The CRZ is calculated as dbh x 10 cm;

• When trees to be removed overlap with the CRZ of trees to be retained, cut the roots at the edge of the CRZ and grind down the stumps after tree removal. Do not pull out the stumps. Ensure there is not root pulling or disturbance of the ground within the CRZ;

• If roots must be cut, roots 20 mm or larger shall be cut at right angles with clean and sharp horticultural tools; • Do not place any material or equipment within the CRZ of any retained tree;

• Do not damage the root system, trunk, or branches of any retained tree; and

• Ensure that exhaust fumes from all equipment are directed away from any retained tree canopy

B. Wetland Setback:

i. 30 m wide setback will be maintained from the edge of the Mixed Willow Deciduous Thicket Swamp during the development of the Site. A Noise Attenuation Berm (acoustic barrier) will be installed within the 30 m wide wetland setback. The Noise Attenuation Berm will be vegetated and it will be constructed as close to the limit of the extraction area as possible.

ii. Marking of Wetland Boundary: The boundary of the Mixed Willow Deciduous Thicket Swamp (wetland) will be marked by a qualified ecologist according to the Ontario Wetland Evaluation System (OWES) methodology. The wetland boundary will be marked prior to the commencement of development and the 30 m wide setback will be identified based on the marked wetland boundary C. Butternut Tree Regulatory Requirements:

i. Three (3) Category 2 (retainable) Butternut Trees (endangered) were found within the Site (Refer to Section 3.5.3 of the report for additional details). All three (3) Category 2 Butternut Trees will be removed during the development of the Site. The rules and regulations of the Ontario Endangered Species Act (ESA) allow proponents to address requirements for up to fifteen (15) Category 2 Butternuts Trees through the Ministry of Environment, Conservation, and Parks (MECP) Online Impact Registration Process. The MECP Online Impact Registration Process for the three (3) Category 2 Butternut Trees has been completed (Registration #M-103-3428458887, refer to Appendix D of the report). The rules and regulations of the Ontario ESA require projects that are registered through the MECP Online Impact Registration Process to compensate for impacts to Butternut Trees by planting Butternut seedlings. A Butternut planting program will be undertaken to compensate for the impacts to the Category 2 Butternut Trees.

ii. The rules and regulations of the Ontario ESA require 60 Butternut Trees to be planted as compensation for the removal of the three (3) Category 2 Butternut Trees (based on their size and health status). The Rideau Valley Conservation Foundation (RVCF) has been retained to plant the 60 Butternut Trees as part of a reforestation project at the Foley Mountain Conservation Area. As part of their scope of work, the RVCF will produce Butternut seedlings through their ongoing Butternut Stewardship Program. The RVCF will also complete all monitoring, tending, and reporting requirements as required by the rules and regulations of the Ontario ESA

iii. Four (4) Category 3 (archivable) Butternut Trees (endangered) were found within the Site (Refer to Section 3.5.3 of the report for additional details). All four (4) Category 3 Butternut Trees will be removed during the development of the Site. The rules and regulations of the Ontario ESA allow proponents to address requirements for up to five (5) Category 3 Butternuts Trees through the MECP Online Impact Registration Process. The MECP Online Impact Registration Process for the four (4) Category 3 Butternut Trees has been completed (Registration #M-102-7522761452). The rules and regulations of the Ontario ESA require projects that are registered through the MECP Online Impact Registration Process to compensate for impacts to Category 3 Butternut Trees by undertaking Butternut Archiving. A Butternut planting program will be undertaken to compensate for the impacts to the Category 3 Butternut Trees.

iv. The Forest Gene Conservation Association (FGCA) will be retained to undertake Butternut Archiving to offset the impacts to the Category 3 Butternut Trees, as required by the rules and regulations of the Ontario ESA. If required, the FGCA's scope of work will include all activities related to the Butternut Archiving requirement, including scion collection, grafting, tending, out-planting, monitoring, and reporting, as specified by the rules and regulations of the Ontario ESA.

D. Construction Stage Mitigation Measures:

Construction stage mitigation measures for Species at Risk (SAR) and wildlife will include the following: i. Tree Clearing Direction: Vegetation Clearing Direction: Vegetation will be cleared from northwest to the southeast (within each phase of the development). This will encourage any wildlife fleeing the development area to move towards the adjacent forest located south and southeast of the Site; iii. Permanent Blanding's Turtle Exclusion Fencing: Permanent Wildlife Exclusion Fencing will be installed at the edge of the 30 m wide wetland setback. The Permanent Wildlife Exclusion Fencing will be installed at the outset of Phase 1 of the development and will remain in place throughout the operational lifespan of the pit. The fencing will conform to the requirements for reptiles and amphibians outlined in the document: Best Management Practices for Mitigating the Effects of Roads on Amphibian and Reptile Species in Ontario (Gunson et al. 2016). Designated staff from the licensee will inspect the permanent fencing once a month throughout the turtle active season (between April 15th and October 15th each year). Any deficiencies that are identified shall be promptly corrected;

iv. Vehicle Operation: Vehicles and equipment are to be operated on Construction Travelways (e.g. roads within the development area) at a speed at which drivers are able to stop safely to avoid wildlife; v. Species at Risk (SAR) Encounters: If a Species at Risk (SAR) is encountered in the development area, construction in the vicinity must be stopped immediately and measures must be taken to ensure that the SAR is not harmed. The project biologist and the Ministry of Environment, Conservation, and Parks (MECP) must be contacted to discuss how to proceed prior to the recommencement of work;

vi. General Provisions: General provisions for the management of the development area include the following: Do not harm, feed, or unnecessarily harass wildlife; Drive slowly and avoid hitting wildlife; and Keep the development area tidy and free of garbage and food wastes. Secure all garbage in appropriate sealed containers.

vii. Timing Windows: In consideration of the core migratory bird nesting season and active season for potential species at risk, the clearing of trees and vegetation including any grasses/hay in agricultural fields must be limited to the time period between November 1 and March 30 each year.

viii. Outdoor Lighting Fixtures: Where feasible and compatible with the operational requirements, the outdoor lighting fixtures will be installed to direct artificial light away from the adjacent natural heritage features (e.g. wetland and forest).

3. Archaeology: "Stage 1 Archaeological Assessment: Storyland Road, Part Lot 20, Concession 6, Geographic Township of Horton, County of Renfrew, Ontario" March 2021 (Source: Paterson Group) and "Stage 2 Archaeological Assessment: 432 Storyland Road, Part Lot 20, Concession 6, PIN 57271-0024 Geographic Township of Horton, County of Renfrew, Ontario" June 2021 (Source: Matrix Heritage Inc.)

i. Based on the results of this investigation it is recommended that: No further archaeological study is required for the subject property as delineated in Map 1 of the report (Stage 2 assessment).

4. A. Hydrogeology: "Level 1 and Level 2 Water Report Proposed Storyland Pit, Horton Township Ontario" November 2022 and MECP responses (July 28, 2023 and August 16, 2023) (Source: WSP Golder)

The following water level monitoring program shall be implemented by the Licensee: i. Quarterly water levels shall be collected from BH21-01, BH21-02, BH21-03, BH21-04, BH-1 ii. Provided that there is no significant groundwater level decrease measured in the groundwater monitoring well adjacent to the wetland (BH21-03), the water level monitoring in the wetland (i.e. at staff gauge SW-1) shall be delayed until just prior to the start of extraction in Phase 4. The

installation of the data logger and the manual readings at SW-1 would be required at that time. Once the datalogger is installed at staff gauge SW-1, it shall be set to record water level measurements at least once per day and the data shall be downloaded on a quarterly basis.

iii. The owners of the private wells located along Storyland Road, Eady Road and Ruttan Road in proximity to the pit will be invited to participate in the groundwater level monitoring program. If approval from the landowner is granted, water levels in these private wells will be measured periodically as the operations proceed over time.

iv. The data obtained as part of the annual monitoring program shall be reviewed on a regular basis by a qualified person (i.e. geoscientist or professional engineer with the appropriate qualifications and experience). Based on this data review, adjustments to the monitoring shall be proposed, if warranted.

v. If the results of the data review indicate that there is the potential for an adverse impact(s), a technical report shall be prepared by a qualified person and submitted by the licensee to the MECP and MNRF.

vi. Prior to commencement of site operations, a private well survey of the local residences in the vicinity of the site shall be conducted subject to the approval of the landowner. This private well survey shall include the collection of well water samples and the chemical, physical and bacteriological analyses of the well water samples collected from private wells in the area of the Storyland Pit.

vii. Prior to commencement of site operations, selected monitoring wells on the property shall be sampled for routine chemical analyses to define baseline conditions.

viii. In the event of a well interference complaint, the Licensee shall implement the revised Complaints Response Program as included in Attachment 3 of the WSP response to MECP comments dated July 28, 2023.

Legal Description

PART OF LOT 20 CONCESSION 6 (geographic township of Horton) TOWNSHIP OF HORTON COUNTY OF RENFREW

. Maximum Predicted Water Table Report: "Proposed Storyland Pit Horton Township, Ontario" November 2022 (Source: WSP Golder)

. Based on the available groundwater elevation data, the maximum predicted water table on the site is 165.3 metres asl on the western edge of the extraction area corner (as measured at BH21-03).

ii. Based on the groundwater elevation data measured at BH4 located on the southeastern side of the site, the water table slopes down moving from west to southeast, and the maximum predicted water table on the east side of the site is approximately 159.9 metres asl.

5. Traffic: "Traffic Impact Assessment, Proposed Mineral Extraction Site 432 Storyland Road, County of Renfrew" November 3, 2022 (Source: Castleglenn Consultants Ltd.) The preferred access location from a traffic operational perspective offering the least disruption to

surrounding lands and residents was found to be directly opposite the Storyland Road/Chapeski Lane intersection. The proposed access does not require any auxiliary slip nor storage lanes, but remains to be designed in terms of throat length, tapers, curve radii and drainage accommodation.

M. Variations from Control and Operation Standards

о.	O.Reg 244/97 Section 0.13	Variation	Rationale
l	(3)(a)	Fencing is not required along a portion of the southern boundary that runs through the woodlot.	Lands are not publicly accessible which will limit potential access to this area of the site. Furthermore, this variation will avoid unnecessary disturbance to the woodland. A portion of the south licensed boundary will be demarcated by 1.2m high marker posts that are visible from one to the other.
2	(1)19i	Below water side slopes may vary from a slope that is at least three horizontal metres for every vertical metre (3:1). These will slope at minimum to the natural angle of repose.	Slopes will be no steeper than a 2:1 slope below water or the natural angle of repose.

Site Plan Amendments





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Opecies Fianting List - Recomm		
Nodal Plantings/Reforestation	Wetland/Shoreline Are	
Sugar Maple	Ontario Native Wetlan Riparian Restoration See	
Large Tooth Aspen		
White Pine		
Basswood		
Black Cherry		
Ironwood		
Red Oak		
White Birch		
Staghorn Sumac		
Choke Cherry		
Nannyberry		
Red Elderberry		